San Bernardino Valley College Curriculum Approved: January 27, 2003 Last Updated: December 2002

#### I. COURSE DESCRIPTION:

- Α. Department Information: Division: Technical Department: Machine Trades Course ID: MACH 095A Course Title: **Piping Systems** Units: 1 Lecture 1 Hour Laboratory: None Prerequisite: None
- B. Catalog and Schedule Description: This course focuses on an introduction to piping and piping installation, tubing, hoses, and valves.

## II. NUMBER OF TIMES COURSE MAY BE TAKEN FOR CREDIT: One

## III. EXPECTED OUTCOMES FOR STUDENTS:

Upon completion of this course, students will be able to:

- A. Identify metal pipe function by color code.
- B. Give an example of a pipe specification for a given pipe section.
- C. Formulate head loss for a given pipe size and flow rate.
- D. Relate fitting types sizes to a given pipe sample.
- E. Interpret a piping schematic for a given application.
- F. Recognize plastic pipe by measurement.
- G. Synthesize metal tubing by utilizing industry data charts.
- H. Sketch a metal tubing specification to a given dimension.
- I. Calculate metal bend locations and angles given a tubing layout.
- J. Identify hose size and layout by measurement.
- K. Demonstrate a manually operated two-way valve, which has threaded ports.
- L. Examine, disassemble, repair, and test a check valve.

# IV. COURSE CONTENT:

- A. Metal Piping Systems
  - 1. Identify the color code used to determine various pipe functions
  - 2. Identify pipe size and type by measurement
  - 3. Write a pipe specification given its pipe dimension
  - 4. Calculate the head loss for a given pipe flow rate utilizing the designated pipe formulas
- B. Plastic Piping Systems
  - 1. Identify plastic pipe by measuring outside and inside diameters
  - 2. Write a plastic pipe specification and its given dimensions
  - 3. Thread plastic pipe to a given pipe specification
  - 4. Weld plastic pipe utilizing various pipe solvents
  - 5. Calculate the head loss for a given plastic utilizing a head loss formula
- C. Metal Tubing Systems
  - 1. Identify various metal tubing sizes utilizing various measurement tools
  - 2. Write a metal tubing specification given its dimension
  - 3. Cut tubing to a specified length using a tube cutter
  - 4. Determine bend locations and angles given a tubing layout drawing
- D. Hoses
  - 1. Identify hose sizes by measuring O.D and I.D. measurements
  - 2. Determine low and high pressure hoses by application process
  - 3. Determine a hose length by a given layout drawing
  - 4. Calculate head loss for a given hose size and flow rate
- E. Two–Way Valves

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- 1. Discuss a manually operated two-way valve, which has thread ports
- 2. Connect a valve that has flanged connections
- 3. Identify a two-way valve given a sample

### V. METHODS OF INSTRUCTION:

This course is designed for a combination of hands-on and lecture components, where skills can be tested and evaluated. The instructional methods to be used include:

- A. Multimedia Curriculum, Student Experimentation
- B. Hands-on Skill Exercises-Authentic Assessment

## VI. TYPICAL ASSIGNMENTS:

- A. Discussion
  - 1. Discuss how pipe sizes are determined and what process is used to measure inside and outside diameter of pipe.
  - 2. Given a pipe size for a 330 ft. section of pipe, discuss how head loss and flow rate is calculated.
- B. Hands-on Skill Demonstration

Demonstrate the head loss for a piece of schedule 40 pipe flowing at 35 gallons of water per minute. Demonstrate loss per 100 ft. = head loss (100 ft) x 100/pipe length.

- C. Read Amatrol text and other sources; read section on plastic piping systems and answer the following questions:
  - 1. How are pipe sizes determined, and what process is used to measure inside and outside diameter of pipe?
  - 2. What processes are used to determine head loss and flow rate?

## VII. EVALUATION(S):

- A. Methods of Evaluation
  - 1. Objective and subjective examinations (for lecture and text assignments) Typical Questions:
    - a) Write a pipe specification given its pipe dimension.
    - b) Calculate the head loss for a given pipe flow rate utilizing the designated pipe formulas.
  - Skills examination The student will find the head loss for a 6 ft. <sup>1</sup>/<sub>2</sub> inch hydraulic hose if the flow rate is 10 GPM.
- B. Frequency of Evaluation
  - 1. Five computerized Learning Activity Packets
  - 2. Five hands-on application tests

## VIII. TYPICAL TEXT(S):

Integrated Systems Technology, Learning Activity Packets 1-5, Amatrol Corporation, Jeffersonville, Indiana, 2000

Edward Hoffman, <u>Student Shop Reference Handbook</u>, 2<sup>nd</sup> Edition, Industrial Press, New York, 2000

Weingartner, <u>Machinist Ready Reference</u>, 10<sup>th</sup> Edition, Prakken Publication, Ann Harbor, Michigan, 2000

#### IX. OTHER SUPPLIES REQUIRED OF STUDENTS: Calculator